

## Webinar Overview

#### □ Presenter:

- Amanda Ludlow Principal Scientist
- Moderator:
  - Tanya Bissell
- Length of Webinar: (1) hour
- Questions:
  - Mid & Post Presentation
  - Please submit via the viewing panel
- □ For More Information or Comments:
  - Contact Tanya Bissell at: tbissell@rouxinc.com

#### Sustainable Stormwater Management For Industrial Facilities

ROUX

#### Presented by: Amanda Ludlow, Principal Scientist Roux Associates, Inc.



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#### Overview

- Sustainable Stormwater Management
  - Green Infrastructure (GI) Techniques
  - Benefits
- Industrial Stormwater Management
  - Environmental and Regulatory Drivers
  - Design Considerations
- Techniques for Existing Industry
- Case Study New Industry



# Stormwater Management

#### Conventional

- Goals
  - Prevent flooding onsite
  - Quantity control
  - Quickly convey runoff offsite
- Effects
  - Decreased groundwater recharge
  - Increased runoff volume
- End Result
  - Down gradient flooding
  - Erosion
  - Water quality degradation
  - Large end-of-pipe BMP requirements

#### Sustainable

#### 🗆 Goal

- Mimic predevelopment hydrologic regime by using design techniques that infiltrate, filter, store, evaporate, and detain runoff close to its source
- Methods
  - Limit disturbance
  - Preserve sensitive site features
  - Minimize grading
  - Reduce impervious surfaces
  - Source control
  - Micro scale stormwater management
  - Create multiple sub-watersheds
  - Lengthen flow paths (increase Tc)



# Green Infrastructure (GI)

- Natural systems that capture, cleanse and reduce stormwater runoff using plants, soils and microbes
  - Green Roofs
  - Grass Filter Strips
  - Bioswales
  - Bioretention





### Benefits

- Infiltration replenishes groundwater supplies
  - Increase aquifer recharge
  - Maintain base flows to streams and wetlands
- Reduced runoff and sediment discharge
  - Lower maintenance costs
  - Increased treatment capacity
- Improves water quality and public health
- Enhanced aesthetics
- Creates habitat



# Sustainable Stormwater/Gl



- Residential
  - Low Impact
     Development
  - Better Site Design
  - Stormwater Credits
  - GreenStreets
- Commercial
  - LEED Certification
- 🗆 Industrial



# **Conventional Industrial Design**

- Impervious Surfaces
  - Capture and conveyance
  - Quantity control
- Gravel Surface Cover
  - Pathway to groundwater
- Large End-of-Pipe Treatment









# **Regulatory Drivers**

- Stricter SPDES limits
- Antiquated end-of-pipe solutions
  - Cannot provide sufficient treatment
- Limited land availability

**Need Creative Solutions** 

#### Top Total Maximum Daily Load (TMDL) Constituents

Mercury	Phosphorus	
Iron	Nitrogen	
Aluminum	- Ammonia	
Manganese	- Nitrate	
Copper	Sediment	
Lead	PCBs	
Selenium	Pathogens	
Zinc	BOD	
Cadmium	COD	
Arsenic		



# Engineered Natural Systems

- Technologies that optimize natural processes to clean contaminated soils and water
  - Sustainable
  - Resilient
  - Passive
  - Low O&M
  - Long LifeHigh PR





# **ENS** Technologies

- Engineered Wetlands
  - Surface Flow
  - Subsurface Flow
- Natural Media Filters
  - Engineered Soil Profiles
  - Compost Filters
  - Bioswales

- Phytotechnology
  - Hydraulic Control
  - Enhanced Biodegradation
  - Phytostabilization
- Green Infrastructure
  - Bioswales
  - Bioretention/Raingardens
  - Stormwater Wetlands

# Natural Media Filtration (NMF)

The use of natural materials to filter, adsorb and sequester contaminants from groundwater, wastewater, and/or stormwater.

- Media Types
  - Compost
  - Peat
  - Sand
  - Gravel
  - Limestone
  - Native Soils
  - Waste Materials

- Removal Mechanisms
  - Filtration
  - Adsorption
  - Precipitation
  - Degradation
  - pH neutralization

Photos provided by: Google Images

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#### GI Techniques using NMFs





#### **Design Process**





## Proof of Technology

#### Bench Scale

#### <u>Small Pilot</u>

#### Large Pilot









# **Design Considerations**

- Contaminants of Concern (COC)
  - Fate and transport
  - Potential phytotoxicity
- Site Specific Conditions
  - Surface cover
  - Soils
  - Groundwater
- Spill Containment
  - Need for pretreatment
- □ O&M
  - Low Maintenance <u>not</u> "NO" Maintenance



#### Mid-Talk Break

# Questions?



# Engineered Soil Profiles (ESPs)

- Vegetated surfaces designed to treat sheet flow from adjacent surfaces
- Utilize specific soil mixtures and amendments to maximize treatment effectiveness
  - Reduce Velocities
  - Filtration
  - Adsorption



#### South Carolina



New York



#### Bioswales

- Vegetated, open channels designed to treat, attenuate, and convey stormwater runoff
- Vegetation
  - Attenuate velocities
  - Filtration
- Check Dams
  - Ponding
  - Sedimentation
  - Filtration
  - pH neutralization





### Bioswales, WA





## Bioswales, WA







#### Bioswales, WA



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# Compost NMF for Metal Removal

Copper and Selenium Removal



FiltrationAdsorption

Metal Precipitation





# Compost NMF for PCB removal

- □ Filtration
- □ Adsorption
- Reductive Dechlorination

#### Bench Scale



#### Full Scale









#### Liner Installation





## **Compost Installation**





### Natural Media Filter, PA





## **Engineered Wetlands**

Engineered treatment system designed to achieve water quality improvements by maximizing processes that occur in natural wetlands

- Mine Drainage
  - Metals
  - TSS
  - pH
- Sanitary Wastewater
  - Nutrients
  - Pathogens
- Landfill Leachate
  - Metals
  - Ammonia
- Agricultural Runoff
  - TSS
  - Nutrients
- □ Airport
  - Glycol
  - BOD

- Urban and Industrial Stormwater
  - Metals
  - Nutrients
  - Solids
  - PCBs
- Industrial Wastewater
  - Metals
  - BTEX
  - PAHs
- Groundwater Remediation
  - Metals
  - BTEX
  - PAHs
  - Chlorinated Solvents



Surface Flow (SF)

Types



#### Subsurface Flow (SSF)









## SF for Metal Removal, TX





## SF for Metal Removal, NJ





## SSF for Fluoride Removal, SC





## SSF for BTEX Removal, RI





#### Case Study: Smelter, Iceland

Particulate Emissions
sodium fluoride
aluminum fluoride
PAHs

# Design Plan



Source Management
 Engineered Soil Profiles

2. Conveyance

- Bioswales
- Storm Sewers

3. End-of-Pipe

- Engineered Wetlands

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# Native Soil Testing

	Influent	Effluent
Fluoride	20 mg/L	<0.2 mg/L
Aluminum	2 mg/L	<0.2 mg/L
рН	5.6	6.0
Permeability	2.5E-07 to 5.2E-05 cm/sec	

2.5E-07 to 5.2E-05 cm/sec

### **ROUX** Engineered Soil Profiles and Bioswales





### **Engineered Soil Profiles**





## Bioswales





## SF Engineered Wetlands





## SF Engineered Wetlands





186.86 m



796.31 m





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#### **Vegetation Harvesting**







## Operation





# Summary

Sustainable Stormwater Management

- Extensively utilized in both residential and commercial development... Industrial
- Site Specific Design
  - COCs Fate and Transport
  - Existing Soils
  - Vegetation
  - O&M
- Existing Industry
  - Incorporate GI techniques to improve end-of-pipe performance
- New Industrial Development
  - Incorporate sustainable practices into site design
  - Maximize use of local resources
  - Reduce need for future remediation/repairs



#### Questions?

#### Contact Roux Associates at 1-800-322-7689 www.rouxinc.com